



Automating DNA Extraction

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DNA Extraction Automation Analysis

- Current GenomeTrakr Labs
 - each perform between 500 – 1000 DNA extractions annually
- Assessment based on these 2 sample numbers.

Comparisons between performing:

- Manual extraction,



- 1 QIAcube,



- 2 QIAcubes,



- 1 QIASymphony.





QIAcube and QIASymphony Comparison

COST AND TIME



Cost Analysis



QIAcube
(\$20,727.00)



QIASymphony
(\$102,443.00)

Sunk Cost

→ The cost that has already been incurred and cannot be recovered.

Cost analysis

Total Cost =

Fixed Costs

→ stay the same regardless of the amount of production

Example:

Utilities, Employee salaries

+

Variable Costs

→ change depending on the amount of production

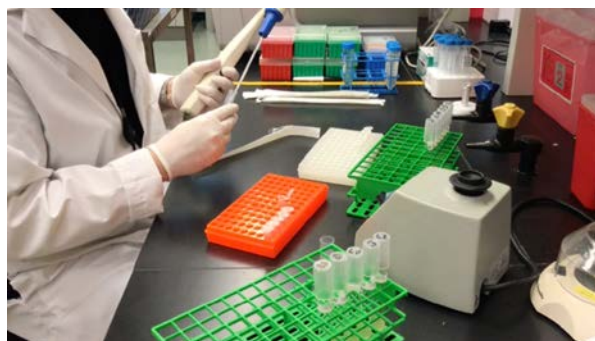
Example:

Production materials

For our comparisons, we will let utilities and employee salaries (fixed costs) be the same so our equation becomes:

Total Cost = Variable Cost

Materials Used in Production



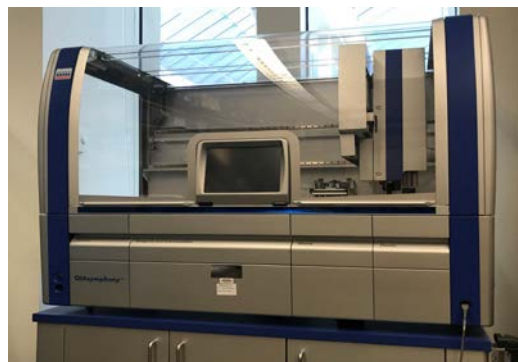
Item	CAT#	Cost/Unit
DNeasy Blood & Tissue Kit (250)	69506	\$700.00

Materials Used in Production



Item	CAT#	Cost/Unit
Filter Tips, 200ul (1024)	990332	\$97.80
Filter Tips, 1000ul (1024)	990352	\$98.70
QIAamp DNA mini QIAcube Kit (240)	51326	\$795.00
<i>Includes rotor adaptors, proteinase k, and buffers</i>		

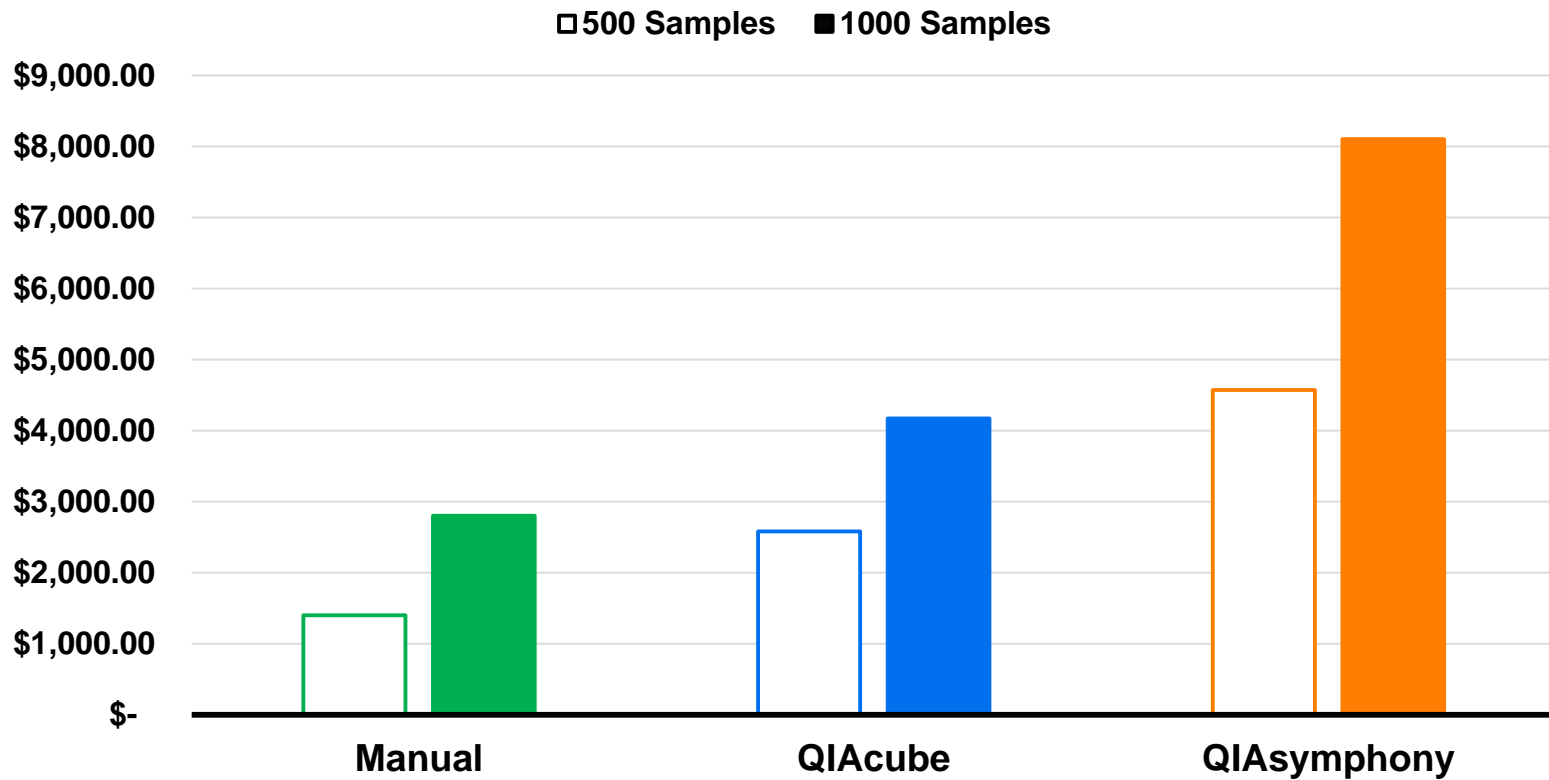
Materials Used in Production



Item	CAT#	Cost/Unit
Filter Tips, 200ul (1024)	990332	\$97.80
Filter Tips, 1500ul (1024)	997024	\$123.00
Elution Microtubules CL (24 x 96)	19588	\$588.00
Sample-Prep Cartridges (8-well) (336)	997002	\$137.00
8-rod covers (144)	997004	\$96.50
QIAsymphony DSP Virus/Pathogen Mini Kit (192)	937036	\$1,035.00

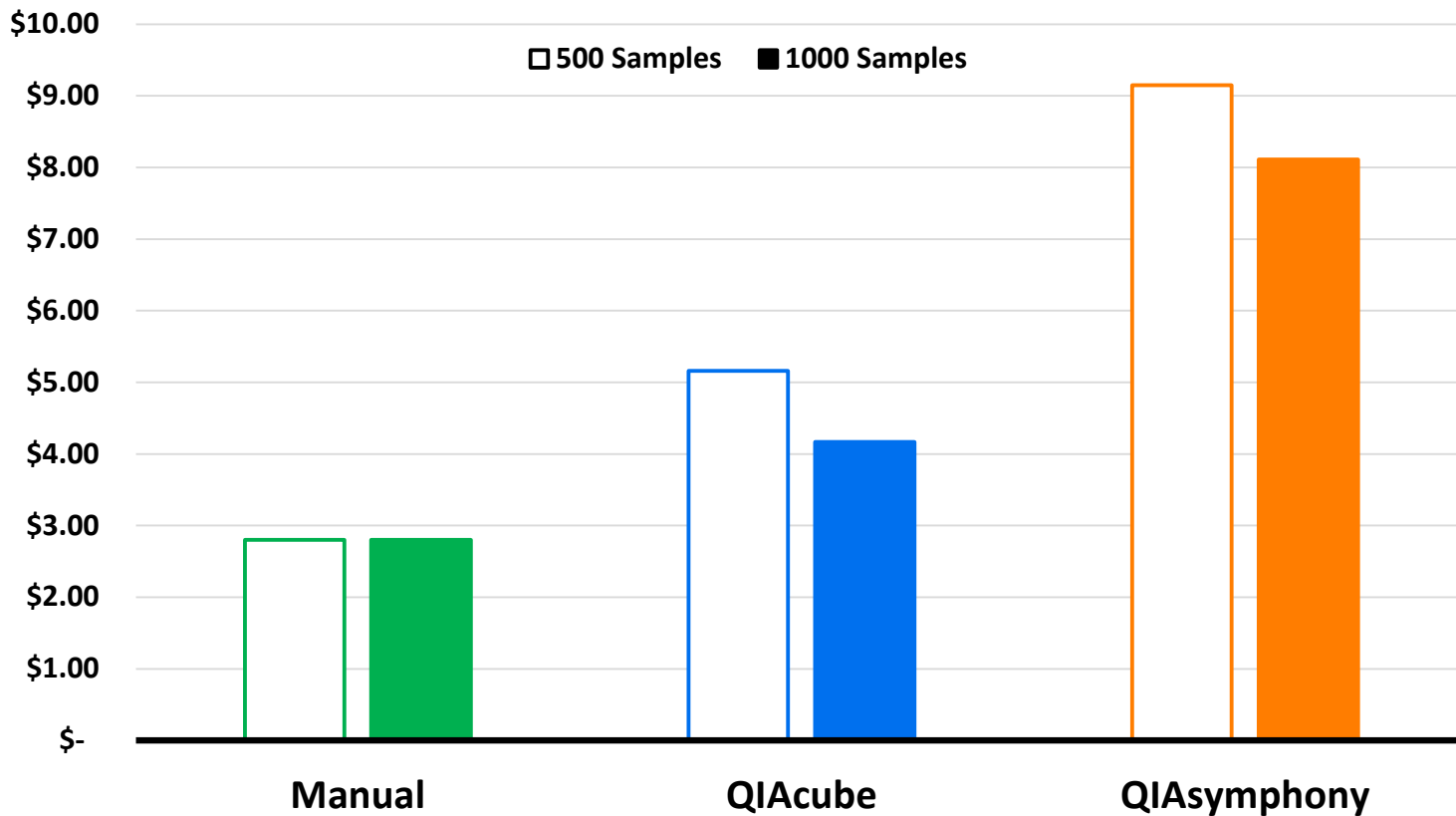


Total Material Cost vs Extraction Method



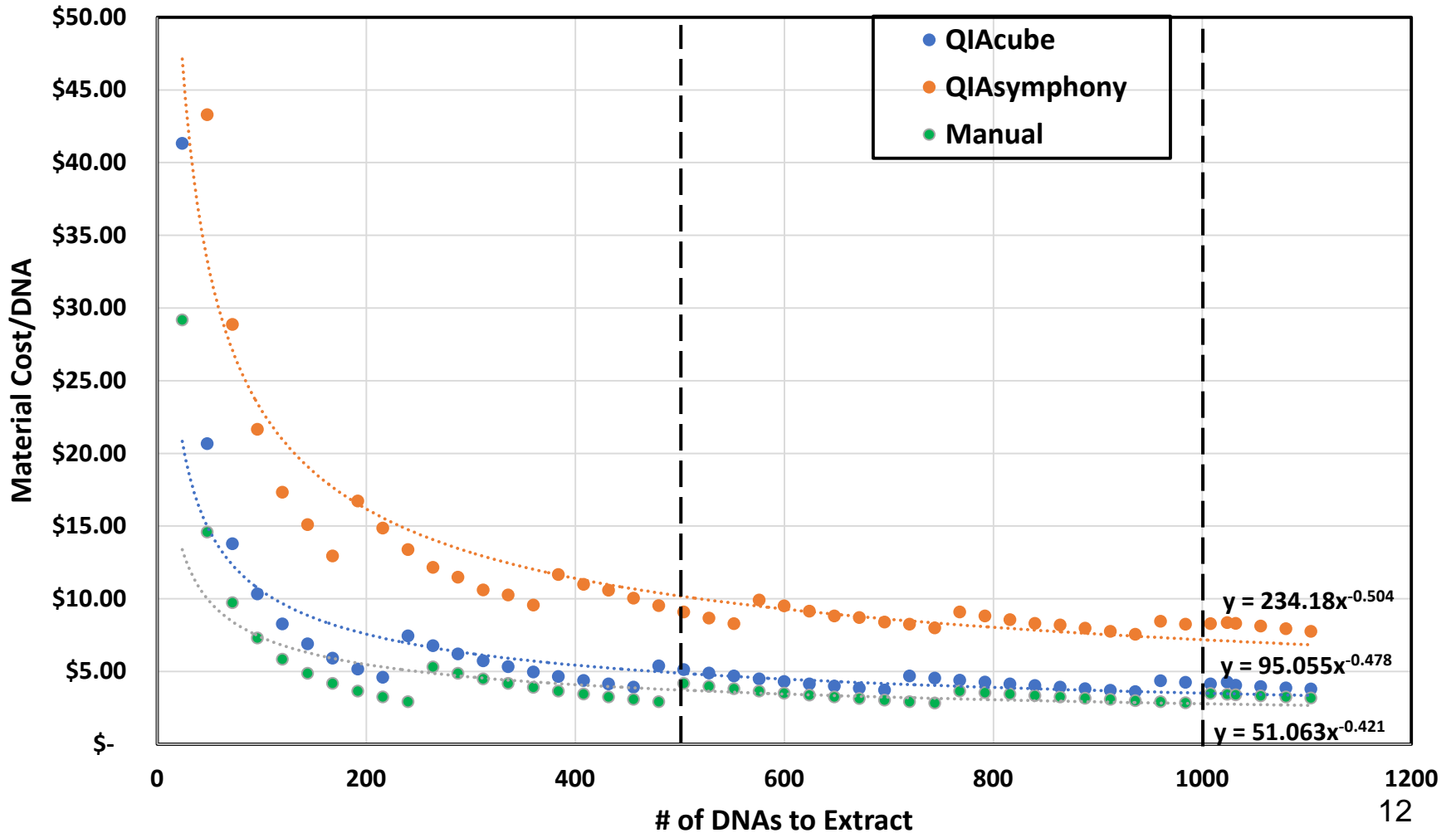


Cost/Unit vs Extraction Method





Material Cost/DNA vs # of DNAs to Extract



Estimated Cost/Unit

<u>Manual</u>	Cost/Unit = 51.063x^{-0.421}
<u>QIAcube</u>	Cost/Unit = 95.055x^{-0.478}
<u>QIASymphony</u>	Cost/Unit = 234.18x^{-0.504}

- These equations show *estimated* costs/unit, not exact
- QIASymphony cost/unit will never reach → equal cost with the QIAcube cost/unit
- Manual cost/unit will equal the QIAcube cost/unit at approximately *50,000 DNAs!*



QIAcube and QIA Symphony Comparison

COST AND TIME





Hourly Production Rate

$$\text{Hourly Production Rate} = \frac{\text{\# of Produced Units}}{\text{\# of Production Hours/day}}$$

For our purposes:

- “produced units” are **DNAs** and
- “production hours/day” is **8 hours**

Instrument Sample Prep Times



QIAcube

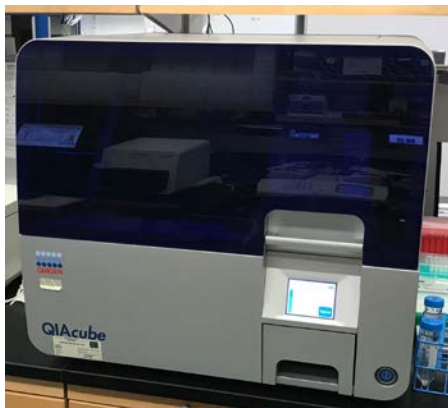
- Lysis done during run (on-instrument)
- Total Sample/Machine Prep Time
- (1 run of 12): **~40 minutes**



QIASymphony

- Has a 45 minute extra lysis step, regardless of species (lysis off-instrument)
- Total Sample/Machine Prep Time
- (1 batch of 24): **~1hr 45 minutes**
- (96 samples) : **~3hrs 30 minutes**

Instrument Run Times



QIAcube
Full run of 12 samples
→ **75 minutes**



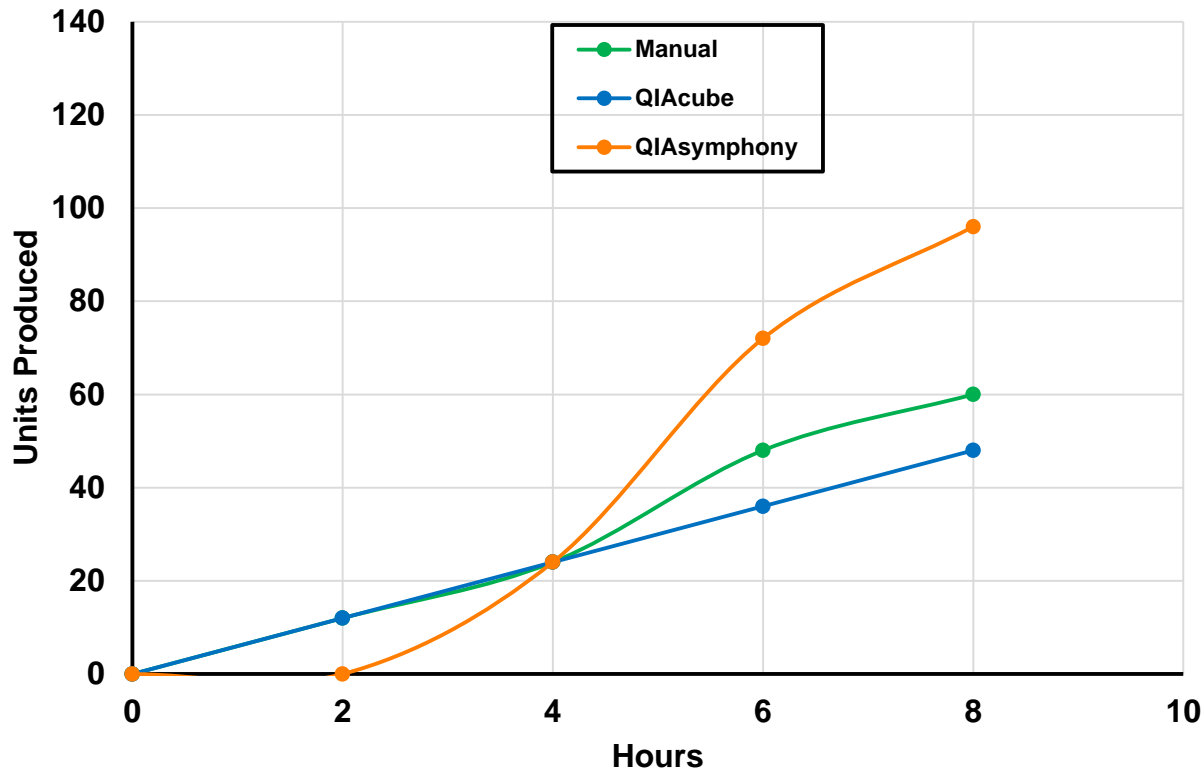
QIASymphony
Batch of 24 samples → **55 min**

Full run of 96 samples
→ **3hrs and 40 min**



Units Produced vs Hours

(1 QIAcube, 1 QIASymphony - without prep in between runs)

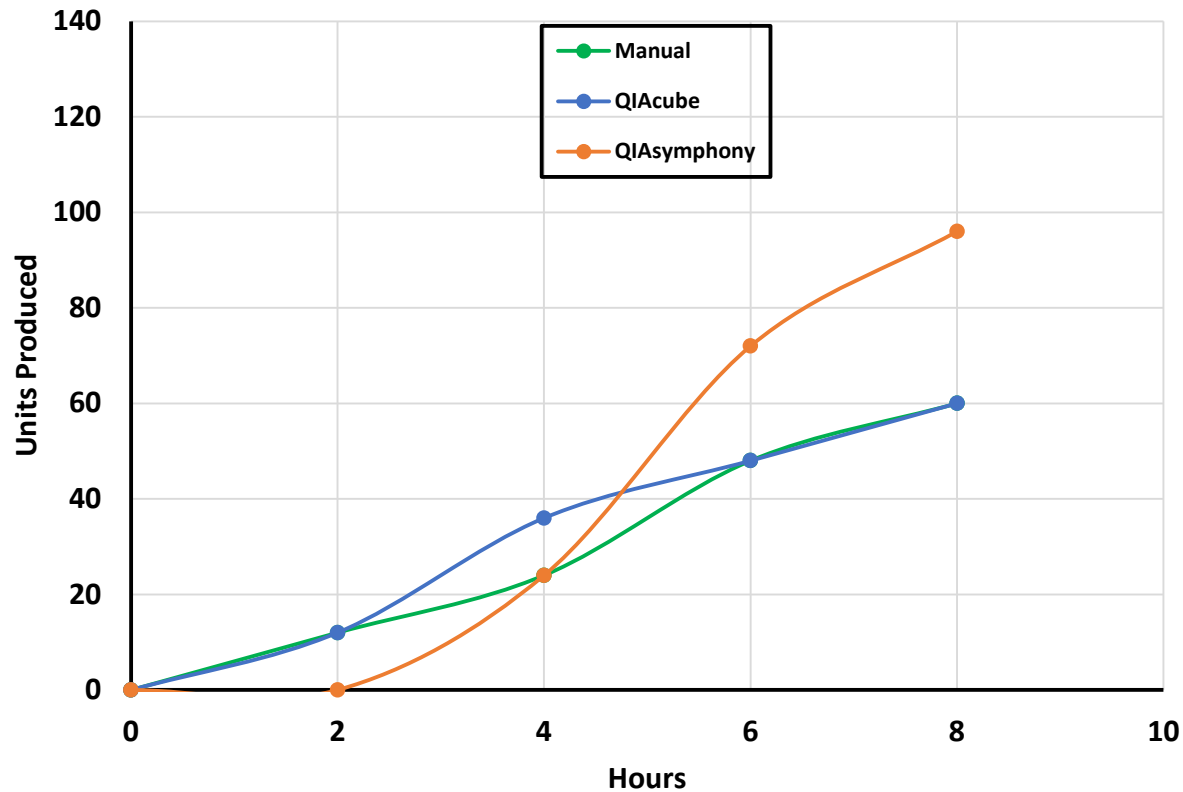


	Manual	1 QIAcube	1 QIASymphony
Hourly Production Rate	7.5 DNAs/hr	6 DNAs/hr	12 DNAs/hr



Units Produced vs Hours

(1 QIAcube, 1 QIASymphony - with prep in between Runs)

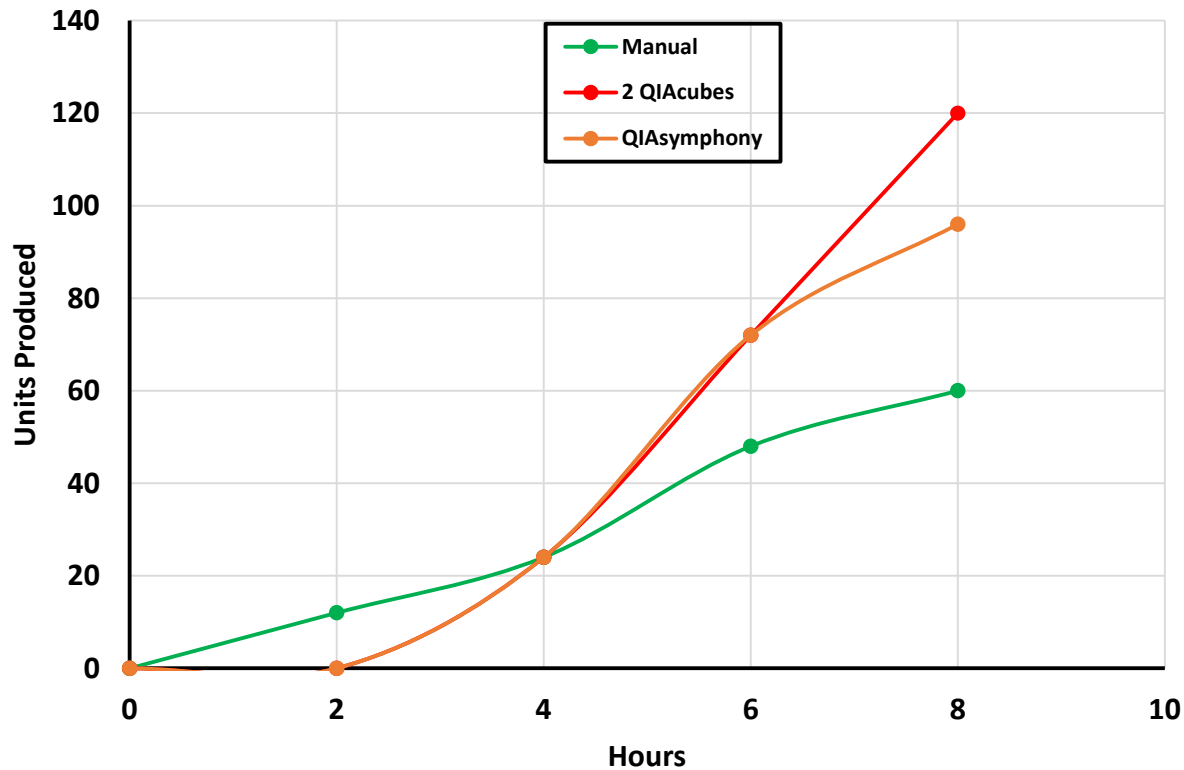


	Manual	1 QIAcube	1 QIASymphony
Hourly Production Rate	7.5 DNAs/hr	7.5 DNAs/hr	12 DNAs/hr



Units Produced vs Hours

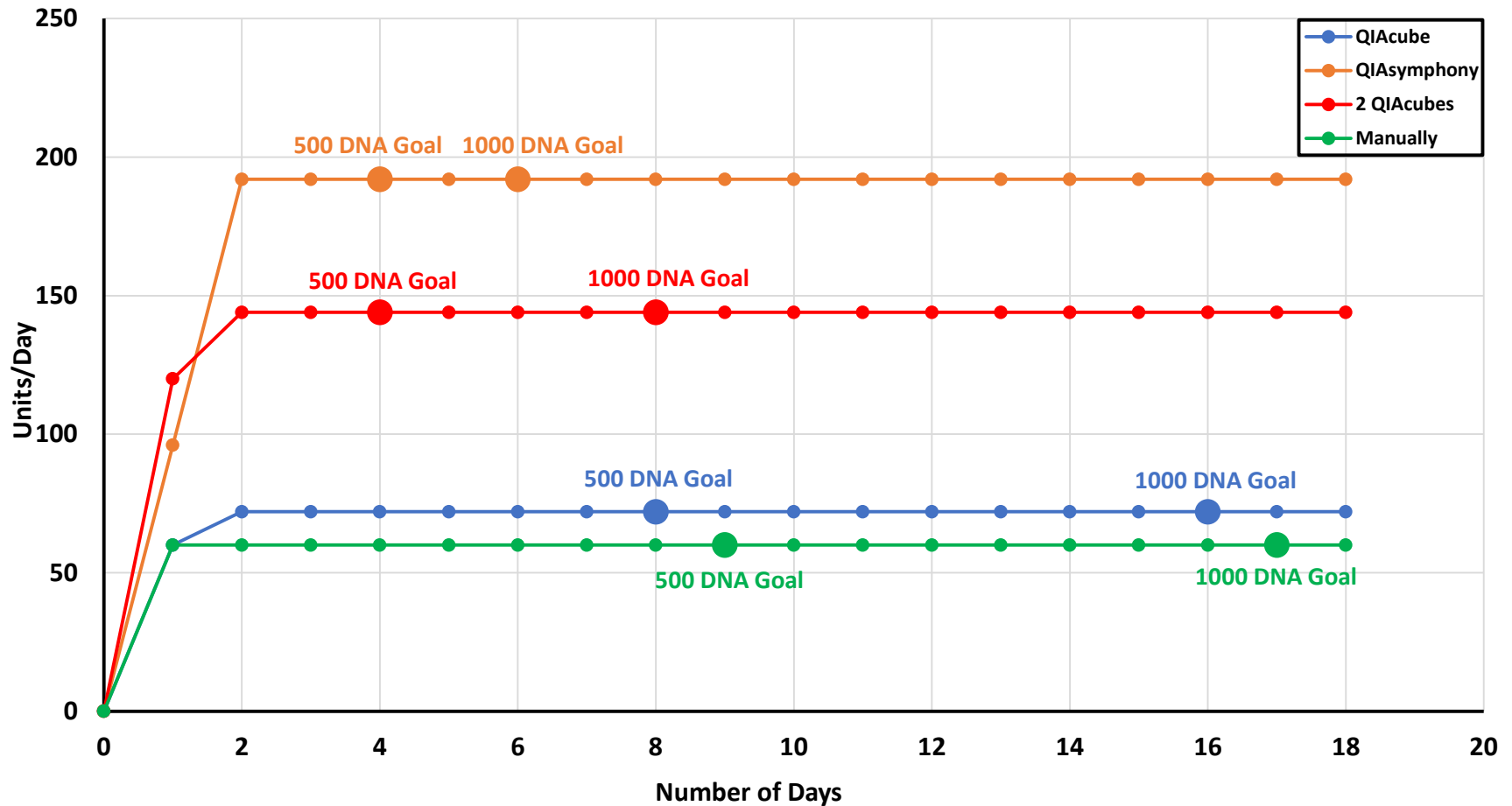
(2 QIAcubes, 1 QIASymphony - with prep in between Runs)



	Manual	2 QIAcubes	1 QIASymphony
Hourly Production Rate	7.5 DNAs/hr	15 DNAs/hr	12 DNAs/hr



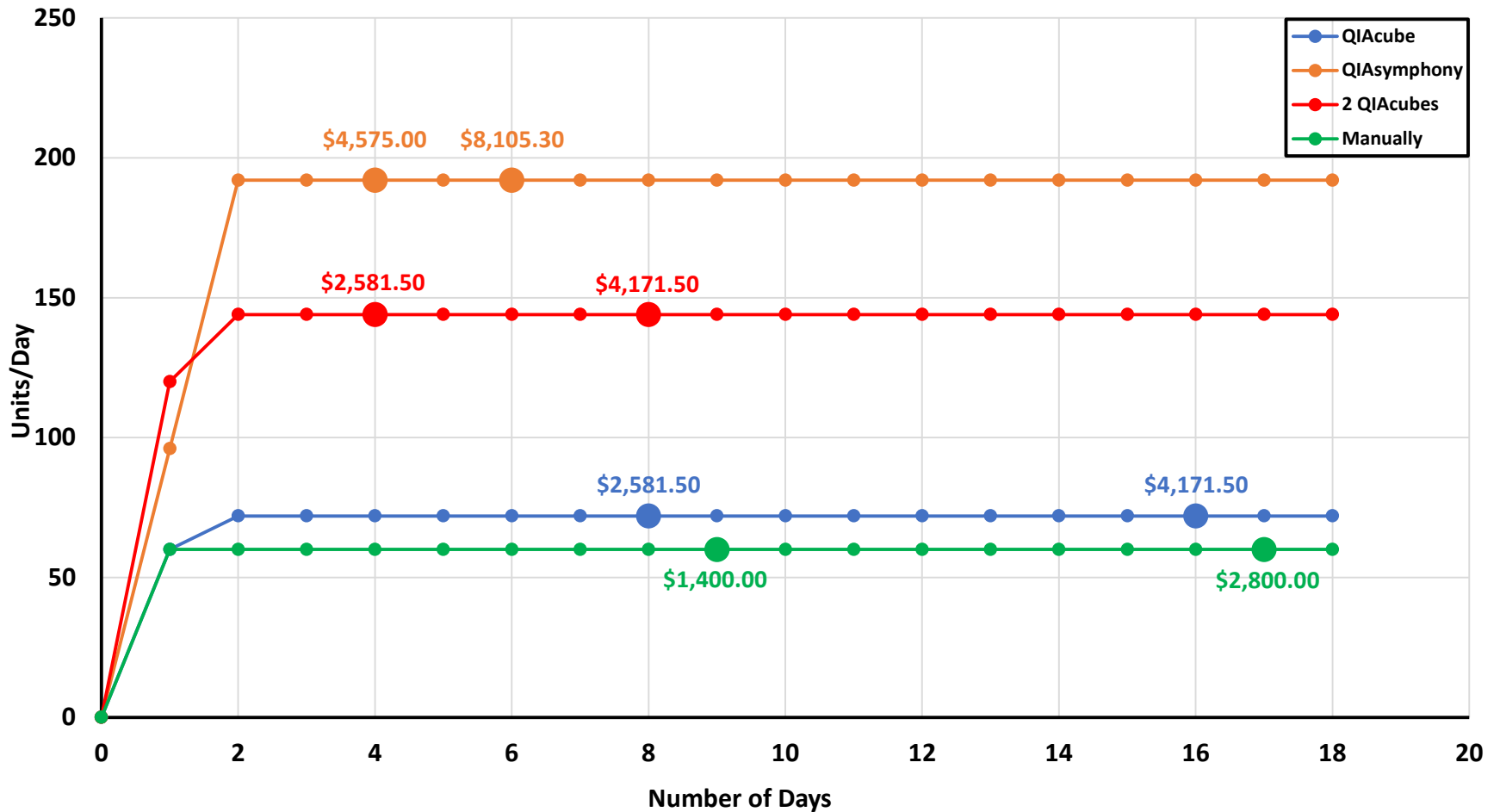
Units/Day vs Number of Days (All Methods)





Units/Day vs Number of Days (All Methods)

Units/Day vs Number of Days (All Methods)





Conclusions -1

QIAsymphony →

- made with high throughput production in mind
- up to consumer to make the decision to buy
- cost to run is around double the QIAcube's cost to run
- this cost never goes lower than the QIAcube's cost to run

Conclusions -2

Choice of QIA Symphony:

→ if needing a large amount of samples extracted in a short period of time (e.g. work week)

→ for production greater than 144 DNAs daily output

If time is not a factor:

→ manual extraction or QIAcube should always be chosen.

Conclusions -3

One disadvantage is that



the QIA Symphony has more materials that are consumed (6 vs 3) at different rates,



therefore, if not careful,



materials could run out before performing the following run.



**Any
Questions?**